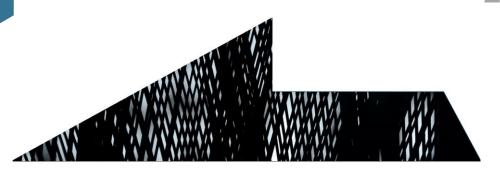


### LIGHTWEIGHT MANUFACTURING CENTRE

a first step towards creating a National Manufacturing Institute for Scotland

# Prof. lain Bomphray FIMechE 2019



### ScotCHEM at the Lightweight Manufacturing Centre



- Who we are
- What is Lightweighting?
- Role of the Lightweight Manufacturing Centre
- The National Manufacturing Institute for Scotland?
- ScotCHEM within NMIS



The Lightweight Manufacturing Centre is an accelerator for the National Manufacturing Institute for Scotland

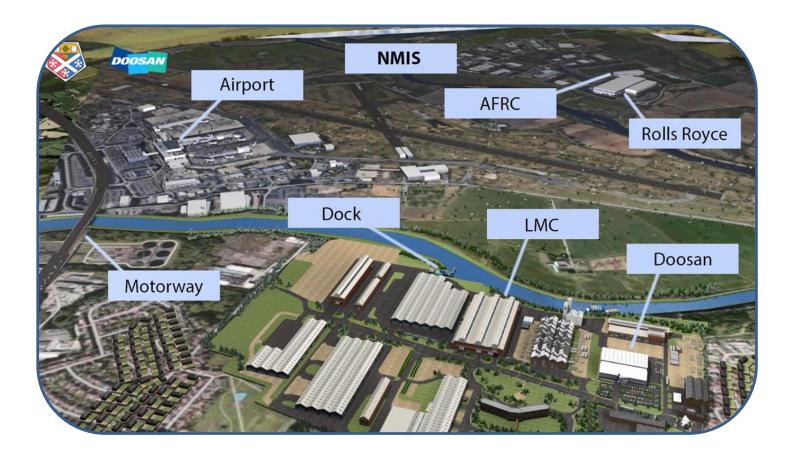


lain Bomphray	Director, Group Technical Specialist – Lightweight Structures
Dr. Kenneth Burnham	Senior Manufacturing Engineer, Team Lead
Tony Rodden	Senior Manufacturing Engineer
Gerry Ward	Business Development
Dr. Ruoyu Huang	Process Modeller
Tobias Weis	Technician

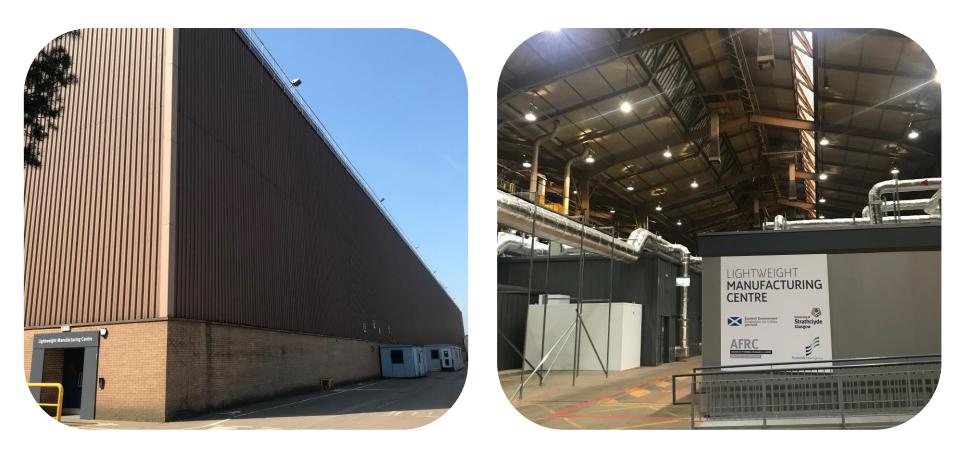


- Where are we operationally?
- Staff 5x FTEs
- Capital 1x Press, PEI (May 2019) 1x RTM Press, Coexpair 1x 5-Axis Machining, Breton 1x Autoclave Cleanroom Metrology Lab Design & Engineering Office

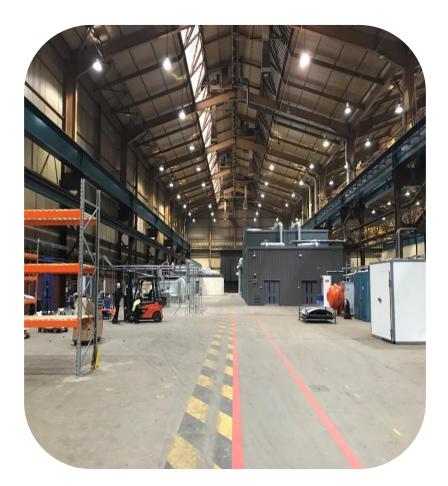
















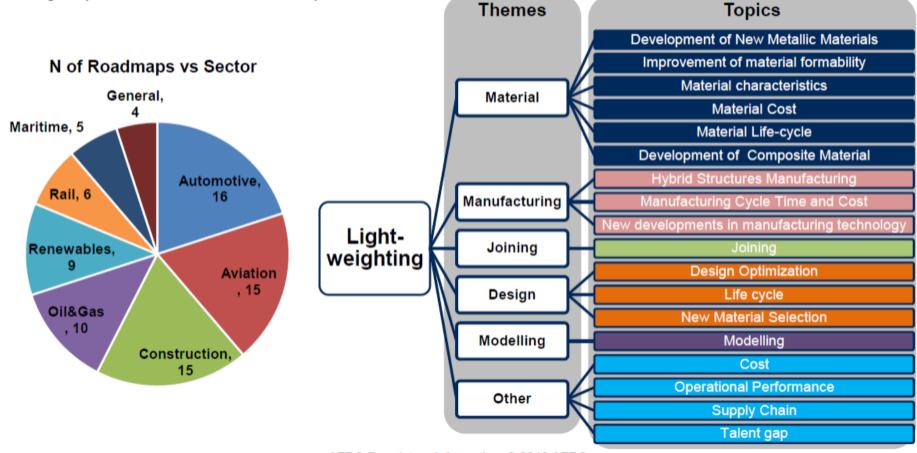
What is lightweighting?

The material and process agnostic application of materials in the pursuit of mass reduction

Taking into account structural efficiency, cost of manufacture, rate of manufacture and sustainability



A total of <u>82 strategic roadmaps</u> were reviewed and <u>110 different challenges</u> were identified. The challenges were grouped into 6 different themes and within each theme, they were grouped further into different topics.





#### Main Challenges vs. N of Roadmap Improving material characteristics Development of composite materials Multi-material structures Themes vs. N of Roadmaps **Design Optimization** Multi-material joining Improving/new joining New material cost Development of HSS and AHSS New manufacturing methods 64 New material recyclability Reducing cycle time New product and design approch Advanced Light weight material development Reducing manufacturing cost Improving Manufacturing technology Lighter weight alternatives to existing bought-in... Development of aluminium alloys Corrosion (galvanic) Smart, multifunctional, light materials and structures Modelline Joinine Other Desien Unine Naterial Design with new materials Improving process modelling capabilities Sustainability (energy intensive; lack recycling... Improving material formability Development of magnesium alloys Reducing weight 15

0

5

10

Material

20

Modelling

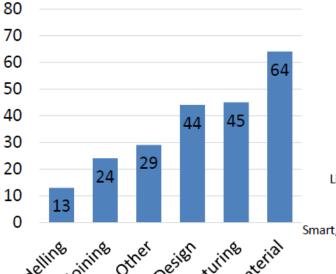
Roadmap Count

25

30

Other

35



Roadmap Count

Manufacturing Joining Design AFRC Proprietary Information. © 2019 AFRC



#### The National Manufacturing Institute Scotland

is an industry-led international centre of manufacturing expertise where industry, academia and the public-sector support bodies work together to transform skills, productivity and innovation making Scotland and the UK a global leader in advanced manufacturing.



#### Advanced Forming Research Centre | Lightweight Manufacturing Centre

- Make it easier for Scottish businesses to use technology to grow and compete
- Will create jobs right across the country
- NMIS will help to grow our economy by galvanising investment from within Scotland and internationally
- It will equip our people with the skills to lead and prosper in an evolving manufacturing environment and to inspire and attract a new generation of talent.

### NMIS will transform manufacturing for Scotland

### NMIS Manufacturing innovation district growth

Advanced Forming Research Centre | Lightweight Manufacturing Centre



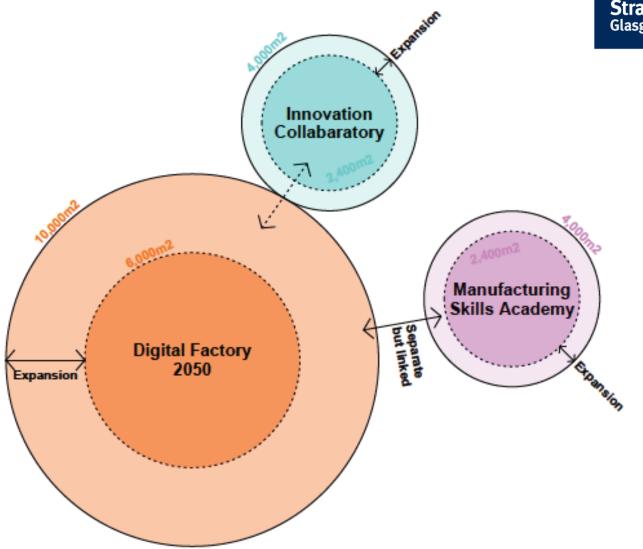






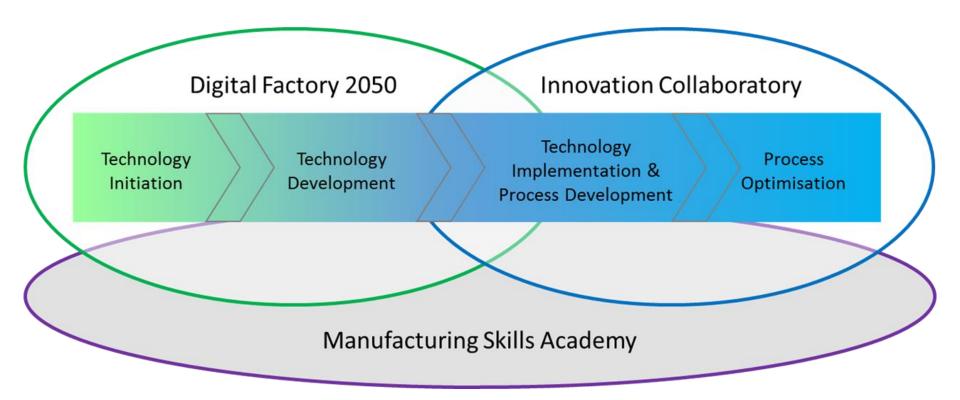
















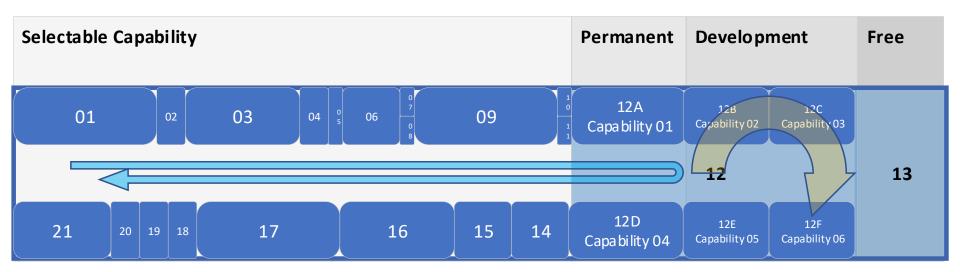


•LMC capability aspiration:

- Material handling
- Large scale (physical) component manufacture
- Hybrid material manufacture
- Fibre pilot line manufacture



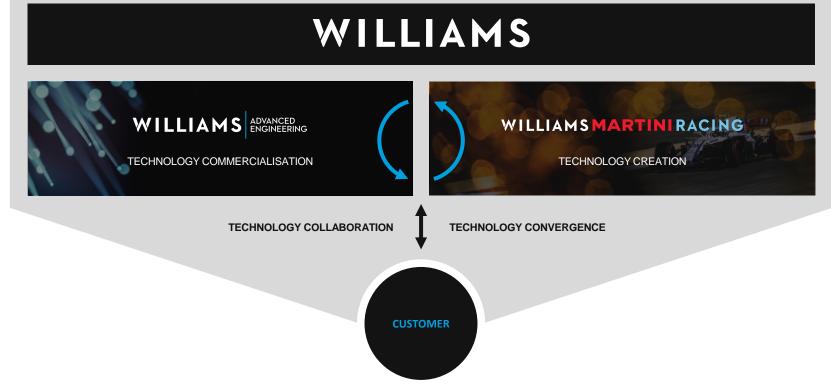
- Reconfigurable Pilot Line Manufacturing
- Capability Development
- TRL 2 8, MRL 1 5



# WILLIAMS ADVANCED ENGINEERING



### TECHNOLOGY TRANSFER & COMMERCIALISATION

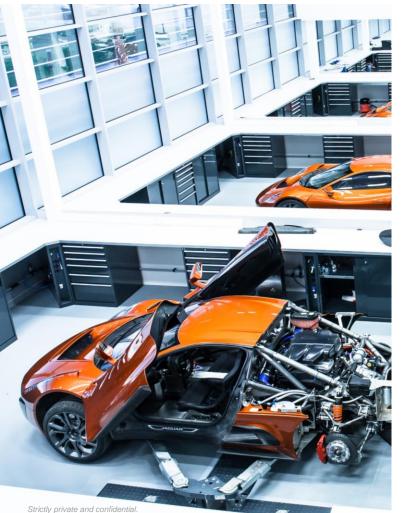


#### LIGHTWEIGHT EV PLATFORM KEY FEATURES

- Composite / hybrid chassis
- Composite wishbones
- Innovative cell / module enclosure
- Structural integration of module case
- Battery cooling system via sills
- Energy absorbing sill
- Integration of battery cooling
- Wireless module control to BMS link

Strictly private and confidential. ©Williams Advanced Engineering Limited 2018.





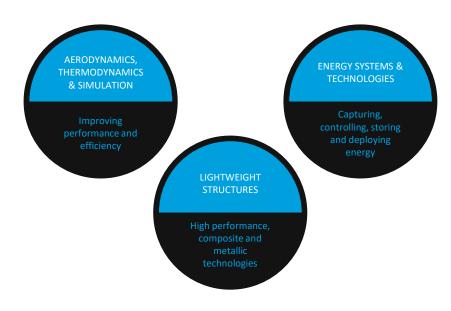
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## WILLIAMS ADVANCED ENGINEERING SUSTAINABILITY DRIVEN

#### **ENERGY EFFICIENT PERFORMANCE**

+

1



#### F1 CAPABILITIES DEPLOYED IN DIVERSE MARKETS

### ScotCHEM @ NMIS

